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Quality Control

Work Order ID 129150

129150

Page 2

January-29-15 2:42:26 PM

Item ID: D3414-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lug
 Start Date: 1/29/15 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 1/29/15 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00				40	Ø		DAS 44 9-89 15/02/14
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location <u>WA 001</u>	0.00				40			DAS 06 9-89 FEB 18 2015
140									
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							15/2/18
150									
QC	Memo	0.00							
Quality Control									

15-2-18

Picklist Print

January-29-15 2:42:25 PM

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Work Order ID: 129150

129150

Parent Item: D3414-3

D3414-3

Parent Item Name: Lug

Start Date: 1/29/15

Required Date: 1/29/15

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP A05.09.13New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.500X2.500

Purchased

No

100

f

14.9160

0.1875

8

M304B0 500X2 500

304 BAR .500 x 2.50

**

15/02/12

Location

Loc Qty

Loc Code

MAT009

14.916

m128882

8.916

m131205

6

2.0'

DART AEROSPACE LTD		Work Order:	179150
Description: Lug		Part Number:	D3414-3
Inspection Dwg: D3414 Rev: C			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

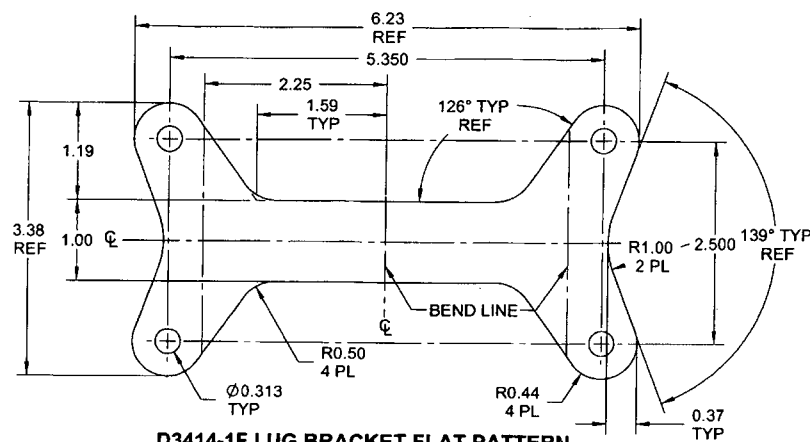
X

[illegible]

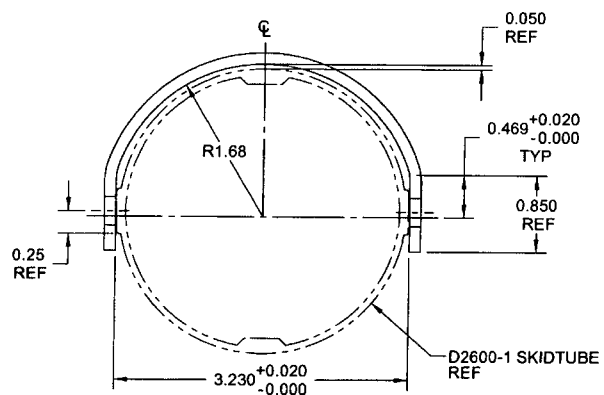
DAS

Measured by:		Audited by:	44 9-89	Prototype Approval:	N/A
Date:	15/02/12	Date:	15/02/14	Date:	N/A

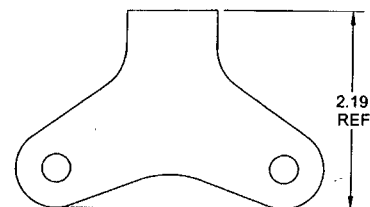
Rev	Date	Change	Revised by	Approved
A	09.09.14	New Issue	KJ	
B	09.11.12	Dwg Rev updated	KJ	



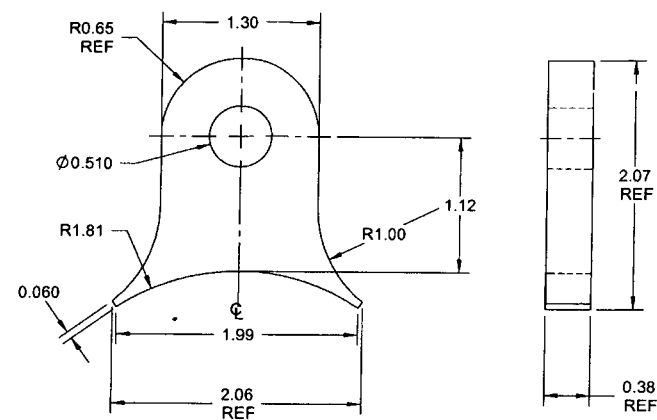
D3414-1F LUG BRACKET FLAT PATTERN



D3414-1 LUG BRACKET



SIDE VIEW FOR REF ONLY



D3414-3 LUG

W012450

RELEASED

NOTES:

1) MATERIAL: -1: AISI 304/316 STAINLESS STEEL SHEET, 12 GAUGE (0.100 THICK)
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304S12GA

-3: AISI 304/316 STAINLESS STEEL PLATE
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304S

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: -1: 0.010 TO 0.020 MAX
-3: 0.030 TO 0.060 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: N/A



DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3414	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUG ASSEMBLY	NTS
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